

CSM 379/389 visors

ATTENTION:

All of the visors we build for these style cabs will require rivets be drilled out of the side of the cab and replaced with nut-serts. They also bolt through the center windshield post, which will require drilling.

If your truck is equipped with an OE visor, the OE brackets will need removed.

Our S/S visors are made out of #8 polish, 304 S/S. Our aluminum visors are intended to be prepped/painted and the welds are ground/sanded as a first step in the paint prep process to help you achieve a more professionally “finished” look. Of course the aluminum visor can be cut/polished, but if you want a polished visor, the S/S version is a far better option.

If you are painting your visor, we highly recommend pre-fitting it first as we cannot return parts that are already prepped/painted.

1. Begin by removing your OE visor and brackets if equipped. Next, the 3 rivets pictured (Fig. 1) around the top corner of the door frame will need drilled out. We recommend center-punching them and then drilling slowly and carefully with a #7 or 3/16” drill bit. Next they will need drilled out to a 13/32” (this can also be accomplished by using a 3/8” drill bit and then “woller it out” a bit.

Next you can pull nut-serts in these holes. This can be done several ways, including by using a nut-sert tool like this one that you can get from 4statetrucks.com for around \$50. (Part # 09-2100010) (Fig. 2)

NOTE: If your truck is equipped with cab mounted mirrors, the upper bracket around the top corner of the door frame will need removed, but can be re-installed over the visor once the visor is in place and bolted back down using the same exact holes.

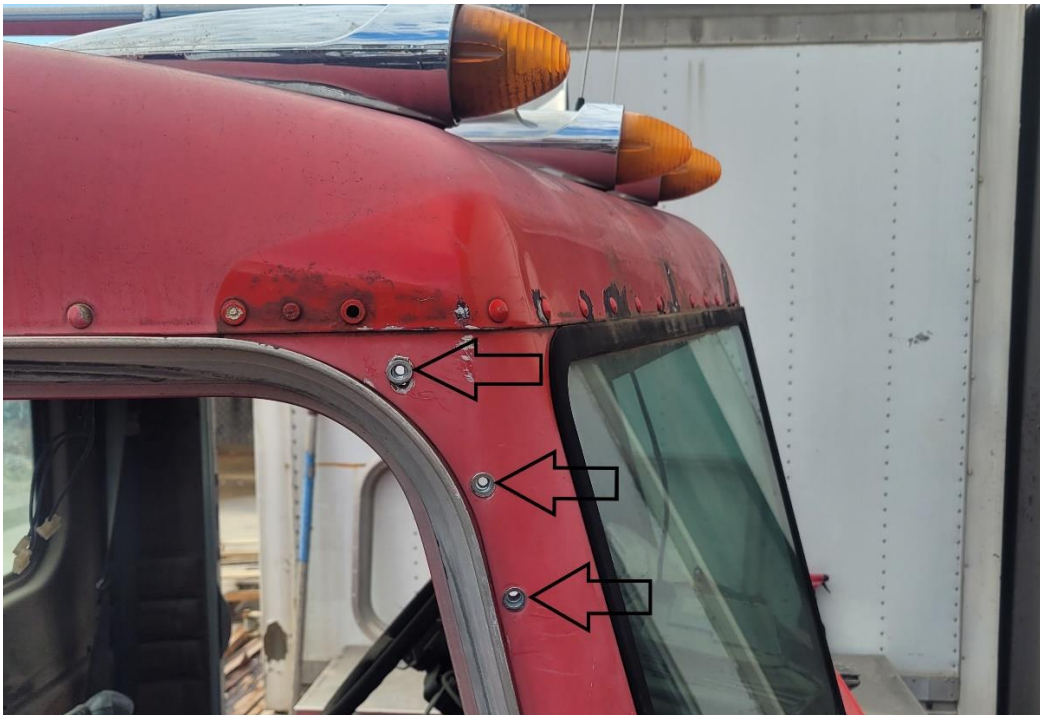


Fig. 1



Fig. 2

2. Next, bolt the visor to the cab on each end. We recommend getting someone to help with this part.
3. Snug the bolts down on the center bracket to hold it in about the center of the slots. This way you have some adjustment both ways once you get it bolted.
4. Using a scribe or something else sharp, mark your holes in the rubber over the center windshield post.
5. Remove the visor from the cab again and carefully drill the holes through the center post with a #7 or 3/16" being careful not to slip sideways into the glass.
6. Remove the center bracket from the visor and bolt to the center post. Leave loose at this point.
7. Bolt the visor back to the cab, and re-fasten the center bracket to the back side of the visor. If your truck was equipped with cab mounted mirrors, you can re-attach them over the visor during this step.
8. Now you can tighten down the bolts holding the center bracket to the center windshield post. **DO NOT** over-tighten. As a general rule of thumb, only tighten the bolts as much as it takes to flatten the lock washer and then stop.....put the wrench down and walk away!

Bowtie: 01-09013013 S/S 01-0901104 aluminum

Drop: 01-0901301 S/S 01-0901101 aluminum

