

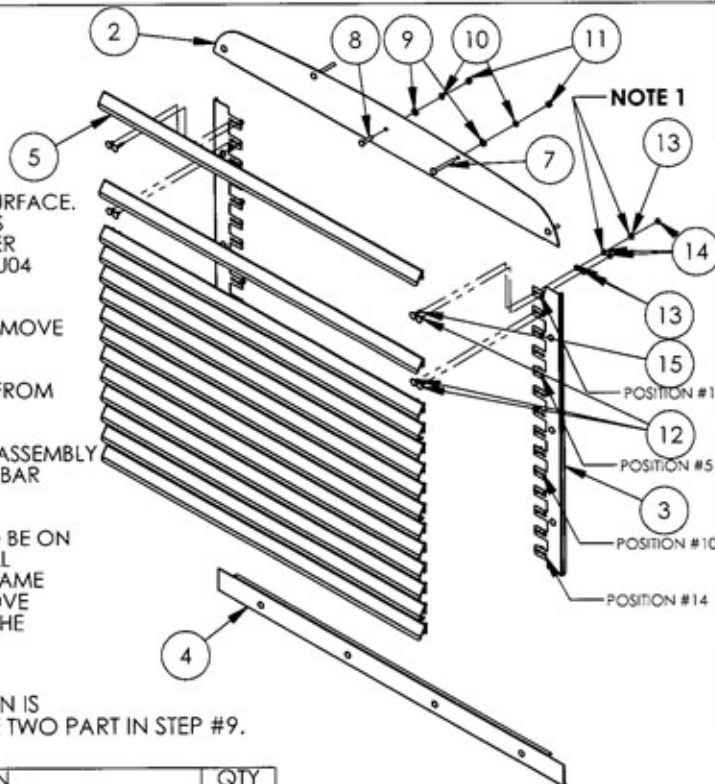
ATTENTION
BEFORE BEGINNING THE INSTALLATION OF YOUR NEW GRILL,
ENSURE THAT THE KIT YOU HAVE RECEIVED MATCHES YOUR
TRUCK MODEL

**PLEASE READ THE INSTRUCTIONS
COMPLETELY BEFORE BEGINNING**

INSTALLATION INSTRUCTIONS

- 1- ARRANGE THE LOUVER BARS AND SURROUND PIECES ON A FLAT SURFACE. THE PART NUMBERS FOR THE SURROUND ARE ETCHED ON THE PARTS AND SHOULD BE ARRANGED AS FOLLOWS: CL7323022-U03 IS DRIVER AND PASSENGER SIDE, CL7323022-U02 IS THE BOTTOM, CL7323022-U04 IS THE TOP AND CL7323022-U01 IS THE LOUVERS STYLE BARS.
- 2- REMOVE THE COMPLETE FACTORY GRILL FROM THE HOOD AND REMOVE THE FRIEHTLINER LOGO. RETAIN ALL MOUNTING HARDWARE.
- 3- REMOVE THE FACTORY GRILL BAR ASSEMBLY AND BLACK SCREEN FROM THE FACTORY GRILL FRAME.
- 4- REMOVE THE BLACK WIRE SCREEN FROM THE FACTORY GRILL BAR ASSEMBLY AND SET ASIDE FOR A FURTHER STEP. DISCARD THE FACTORY GRILL BAR ASSEMBLY THIS PART WILL NOT BE NEEDED WITH THE NEW GRILL.
- 5- PLACE GRILL SURROUNDS OVER FACTORY FRAME (FRAME SHOULD BE ON A FLAT SURFACE). USE THE LOUVERS STYLE BARS TO PLACE THE GRILL SURROUND PIECES AT THE RIGHT POSITION, MARK THE FACTORY FRAME THROUGH THE SQUARE HOLES ON EACH SURROUND PIECES. REMOVE THE GRILL SURROUND PIECES. DRILL THE MARKED LOCATIONS ON THE FACTORY FRAME TO 5/16" HOLES.

NOTE 1
THE BLACK WIRE SCREEN IS
PLACE BETWEEN THOSE TWO PART IN STEP #9.



ITEM NO.	PART NUMBER	DESCRIPTION	QTY
1	M7323022CC	FRONT GRILL	1
2	-	PR7323022-U04	2
3	-	PR7323022-U03	2
4	-	PR7323022-U02	1
5	-	PR7323022-U01	14
6	K7323022BH	HARDWARE KIT INCLUDE:	1
7	-	CARRIAGE BOLT 1/4-20 X 2 1/2" LG	2
8	-	CARRIAGE BOLT 1/4-20 X 1 1/4" LG	13
9	-	FLAT WASHER 1/4"	5
10	-	LOCK WASHER 1/4" SS	15
11	-	HEX NUT 1/4-20NC	15
12	-	CARRIAGE BOLT 10-32NFX1 1/2" SS	48
13	-	FLAT WASHER ID#10 X OD 1 1/2" SS	64
14	-	NYLON LOCK NUT #10-32NF SS	64
15	-	CARRIAGE BOLT 10-32NFX1" SS	8

TRUX ACCESSORIES

TITLE:
FRONT GRILL
FREIGHTLINER CLASSIC FLD

SIZE (DWG. NO.)

A

TF-1003

NAME	DATE	REV	DATE
DRAWN BY P.W.	02-12-2008	PH1	-
SCALE: 1:12	WEIGHT: LBS	SHEET: 1 OF 1	