

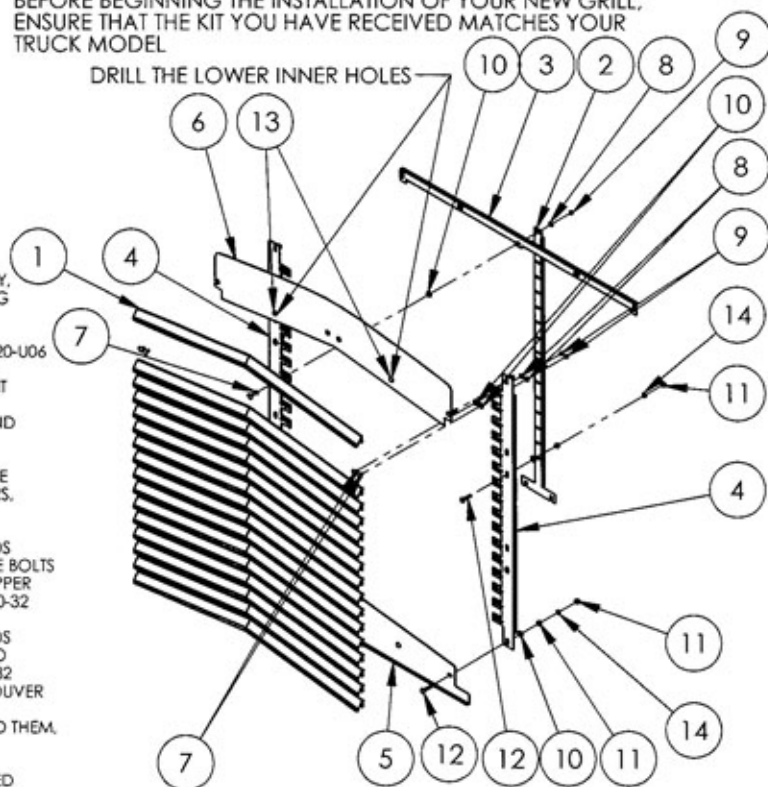
PLEASE READ THE INSTRUCTIONS COMPLETELY BEFORE BEGINNING

INSTALLATION INSTRUCTIONS

- 1- ARRANGE THE LOUVER BARS AND SURROUND PIECES ON A FLAT SURFACE. THE PART NUMBERS FOR THE SURROUND ARE ETCHED ON THE PARTS AND SHOULD BE ARRANGED AS FOLLOWS: CL7223021-U05 IS THE BOTTOM, CL7223021-U06 IS THE TOP, CL7223021-U02 IS THE CENTRAL LOUVERS SUPPORT, CL7223021-U01 IS THE LOUVERS STYLE BARS AND CL7223020-U04 IS DRIVER AND PASSENGER SIDE. YOU SHOULD ALSO HAVE ONE CL7223021-U03.
- 2- REMOVE THE FACTORY INNER GRILL, SCREEN AND THE LOGO HOOD PULL. THE SCREEN WILL BE REINSTALLED LATER.
- 3- TAKE THE -U06 PART, PEEL THE PVC FILM AWAY FROM THE HOLES AND AWAY FROM THE TOP CENTER AREA. **SEE SURFACE PREPARATION TO STICK 3M TAPE INSTRUCTIONS.**
- 4- THE -U06 PART LOWER CORNER HOLES MUST LINED UP WITH FACTORY HOLES. DRILL THE LOWER INNER HOLES AT Ø5/16" DIA.
- 5- TAKE THE CL7223020-U04 AND CL7223021-U03 PARTS PEEL THE PVC FILM COMPLETELY, INSTALL THE CL7223020-U04 BEHIND THE ALUMINIUM HOOD FRAME PART. USE 1 1/4" LG CARRIAGE BOLT AT EACH UPPER CORNER THEN INSERT CL7223021-U03 USING FLAT WASHERS AND HEX. NUT Ø1/4". USE 3/4" LG CARRIAGE BOLTS, FLAT WASHERS LOCK WASHERS AND HEX. NUTS Ø1/4", IN THE LOWER INNER HOLES OF THE CL7223020-U06 PART & THE ALUMINIUM HOOD FRAME PART. DO NOT TIGHTEN.
- 6- TAKE THE CL7223021-U05 PART, PEEL THE PVC FILM AWAY FROM THE HOLES, INSTALL IT IN FRONT OF THE HOOD LOWER FRAME PART, CORNER HOLES OF CL7223020-U04, HOOD FRAME AND CL7223021-U05 MUST BE ALINED. USED IN THE CORNER HOLES AND CL7223020-U04 SIDE HOLES 1 1/4" LG CARRIAGE BOLTS, FLAT WASHER, HEX. NUT 1/4", LOCK WASHER & HEX. NUT 1/4". DO NOT TIGHTEN.
- 7- TAKE THE CL7223021-U02 PEEL THE PVC COMPLETELY, SLIDE THE BOTTOM BETWEEN THE CL7223021-U05 AND THE HOOD FRAME. USE 3/4" LG CARRIAGE BOLTS, FLAT WASHERS, LOCK WASHERS AND HEX. NUTS Ø1/4" IN THE 4TH REMAINING HOLES, TIGHTEN ALL INSTALLED BOLTS TILL NOW.
- 8- TAKE THE LOUVER STYLE BARS (CL7223021-U01), PEEL THE PVC FILM AWAY FROM ENDS AND CENTER BOLT HOLES. BEGIN BY THE UPPER LOUVER STYLE BAR, INSERT CARRIAGE BOLTS #10-32X1/2" LG TROUGH THE FLAT WASHER Ø1/4" AND INSERT THOSE PARTS IN THE UPPER LEG OF THE CL7223020-U04 PART THEN INSERT THE FLAT WASHER AND LOCK NUTS #10-32 FULLY TIGHTEN ALL BOLTS.
- 9- TAKE THE LOUVER STYLE BARS (CL7223021-U01), PEEL THE PVC FILM AWAY FROM ENDS AND CENTER BOLT HOLES. INSTALL THE REMAINING LOUVER STYLE BARS FROM TOP TO BOTTOM. USE CARRIAGE BOLTS #10-32X1/2" LG, FLAT WASHER AND LOCK NUTS #10-32 FULLY TIGHTEN ALL BOLTS AFTER EACH LOUVER INSTALLATION. NOTE: THE BOTTOM LOUVER STYLE BAR MUST BE TIGHTEN FROM THE INSIDE OF THE HOOD.
- 10- TAKE THE PREVIOUSLY REMOVED GRILL. TAKE OFF THE VERTICAL BARS AND DISCARD THEM. RETAIN THE SCREEN AND ITS SUPPORT.
- 11- TAKE THE SCREEN SUPPORT AND REDRILL THE THREADED HOLES AT Ø5/16" (.3125").
- 12- INSTALL THE SCREEN FROM THE INSIDE OF THE HOOD, SCREEN HOLES MUST BE ALINED WITH THE 1 1/4" LG CARRIAGE BOLTS.
- 13- INSTALL THE SCREEN SUPPORT PLACE THE REDRILLED HOLES FROM THE TOP AND ALINED WITH THE 1 1/4" LG CARRIAGE BOLTS. FINALLY INSERT LOCK WASHERS AND HEX. NUTS Ø1/4". FULLY TIGHTEN ALL BOLTS.

ATTENTION
BEFORE BEGINNING THE INSTALLATION OF YOUR NEW GRILL,
ENSURE THAT THE KIT YOU HAVE RECEIVED MATCHES YOUR
TRUCK MODEL

DRILL THE LOWER INNER HOLES



TRUX ACCESSORIES

TITLE:
FRONT GRILL W/16 LOUVER STYLE BARS
KENWORTH W900

SIZE DWG. NO.

A

TK-1003

NAME	DATE	REV	DATE
DRAWN BY P.W.	24-11-2008	PH1	-
SCALE: 1:12	WEIGHT: LBS	SHEET: 1 OF 1	

ITEM NO.	PART NUMBER	DESCRIPTION	QTY
1	CL7223021-U01	FRONT GRILL W/16 LOUVER STYLE BARS	1
2	CL7223021-U02	FRONT GRILL W/16 LOUVER STYLE BARS	1
3	CL7223021-U03	FRONT GRILL W/16 LOUVER STYLE BARS	1
4	CL7223020-U04	FRONT GRILL W/16 LOUVER STYLE BARS	1
5	CL7223021-U05	FRONT GRILL W/16 LOUVER STYLE BARS	1
6	CL7223021-U06	FRONT GRILL W/16 LOUVER STYLE BARS	1
7	-	CARRIAGE BOLT 10-32X1/2" SS	80
8	-	FLAT WASHER 1/4"	80
9	-	NYLON LOCK NUT #10-32NF SS	80
10	-	FLAT WASHER 1/4"	19
11	-	HEX NUT 1/4-20X1" SS	22
12	-	CARRIAGE BOLT 1/4-20X1 1/4" LG	8
13	-	CARRIAGE BOLT 1/4-20X3/4" LG	6
14	-	LOCK WASHER 1/4" SS	14